

Ship Jan 15

Work Order ID 89497

89497

Page 1

August-24-12 9:11:15 AM

Item ID: D4640-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: RH Fwd Wall Protector

Start Date: 8/24/12 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/05/12 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: h

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4640

100

0.00

100

Waterjet

FLOW CNC Waterjet

.093 Lexan grey

Memo

Cut as per dwg

Prog Rev: 2

Dwg Rev: 2

Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

10 0 Jan-12-22

10 0 Jan-12-22

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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89497

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

10

Cust Item ID:

10

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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0.00

120

QC

Quality Control

Memo

0.00

Memo 0.00

Use template to make locaters

Identify as per dwg & Stock Location: PKC 0.00

130

Packaging

Packaging

Memo

0.00

QC21- Final Inspection - Work Order Release	0.00
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140

OC

Quality Control


Memo

0.00

(10) 13-01-02

DAS
09
9-89

B/01/03 sf

13/1/00 

pl 13-01-L

NCR: Yes / No

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Picklist Print

August-24-12 9:11:14 AM

Page 1

Work Order ID: 89497

Parent Item: D4640-1

Start Date: 8/24/12

Required Date: 11/05/12

Parent Item Name: RH Fwd Wall Protector

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-07		Purchased	No			100	sf	1,452.6700	3.6	37.894 137			
GE PLASTICS LEXAN SHEET										38			

Jm 242-22

Location	Loc Qty	Loc Code
therm	1452.67	
112176	40.44	
114459	1412.23	

123105

123105

NCR: Yes / No

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